

Work Order ID 104422

July-10-13 11:44:29 AM

104422

Page 2

Item ID: D4035-047

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Lid Rib Assembly, Aft (Light)

Start Date: 7/10/13 Start Qty: 8.00

8

Required Date: 7/24/13 Req'd Qty: 8.00

8

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

120

QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

LPC13-7-19

8

130

130

Packaging

Packaging

Identify as per dwg & Stock Location:

WA5 0.00

Memo

0.00

LPC13-7-19 8

140

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

MJ 13-07-22

PL 07-19

Picklist Print

July-10-13 11:44:34 AM

Page 1

Work Order ID: 104422

104422
D4035-047

Parent Item: D4035-047

Parent Item Name: Lid Rib Assembly, Aft (Light)

Start Date: 7/10/13

Required Date: 7/24/13

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP RevA: new issue DD 10.01.25 verified by:EC IPP Rev:B as per dwg revA 10.03.15 verified by:EC IPP Rev:C 13.06.24 AS PER DWG REV.pb2 DD VERF:JFS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4035-11		Manufactured	No			100	Each	28.0000	2	16	**	CC 13-7-11	

D4035-11
Bushing

Location	Loc Qty	Loc Code
WA004	28	
59749	8	
88890	20	

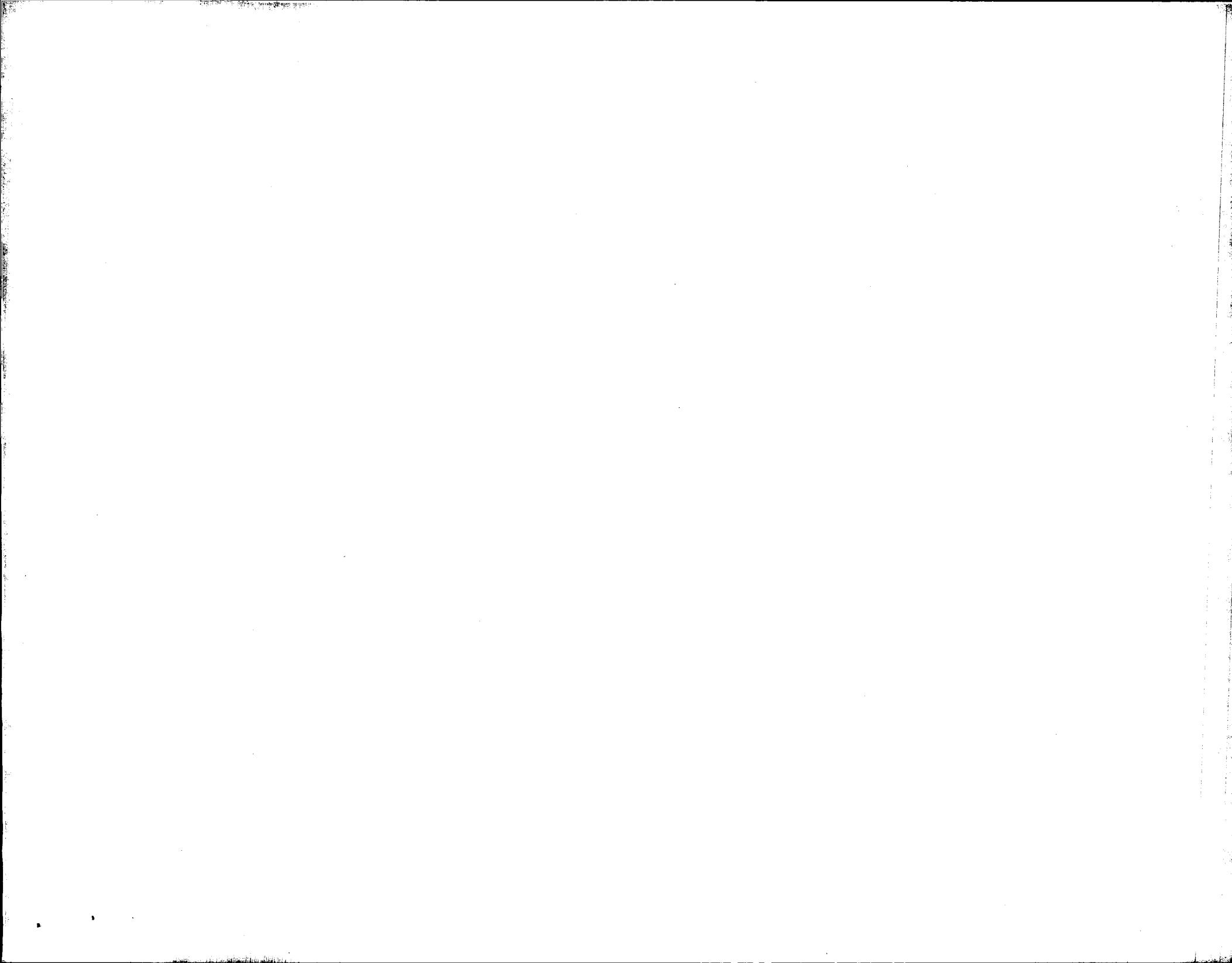
16x
15.78947

M6061T6TS0.750W.06
2

M6061T6TS0 750W 062
6061-T6 SQ Tube .75 x .75 x .062W

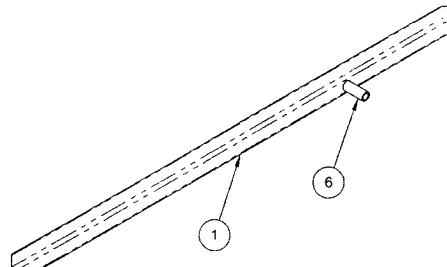
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MAT013	257.7548	
122200	11.7548	
124595	246	

15.78947

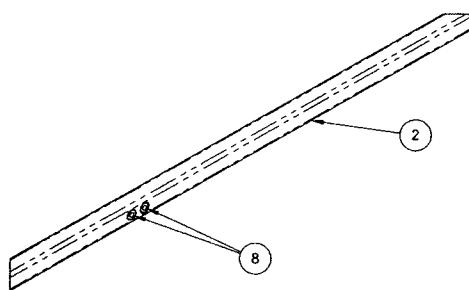


ITEM	QTY -041	QTY -043	QTY -045	QTY -047	P/N	DESCRIPTION
D	X				D4035-041	LID RIB ASSY, FWD
		X			D4035-043	LID RIB ASSY, AFT
			X		D4035-045	LID RIB ASSY, FWD (LIGHT)
				X	D4035-047	LID RIB ASSY, AFT (LIGHT)
1	1				D4035-1	RIB
2	1				D4035-3	RIB
3		1			D4035-5	RIB
4			1		D4035-7	RIB
5				2	D4035-11	BUSHING
6	1				D2327-3	SPACER BUSHING
7		1			D2953-175	SPACER
8	2				D4021-9	BUSHING

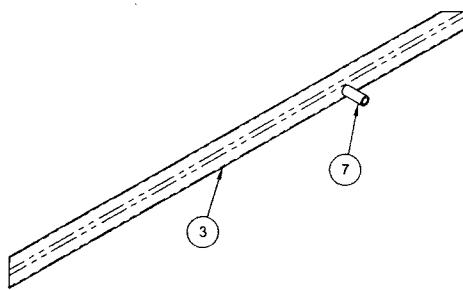
DRAWING NO. 104422.MLS
 SUBJECT TO APPROVAL
 DRAWN BY JPH
 APPROVED BY JPH
 DATE 10-03-04
 RELEASED 2010-03-12



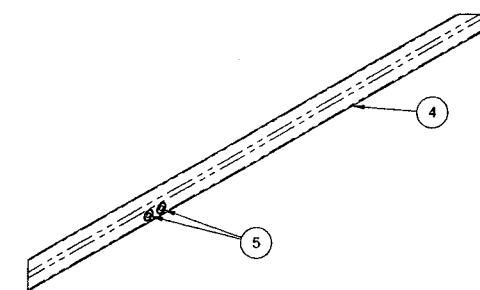
D4035-041 BASKET LID RIB ASSY, FWD



D4035-043 BASKET LID RIB ASSY, AFT



D4035-045 BASKET LID RIB ASSY, FWD (LIGHT)



D4035-047 BASKET LID RIB ASSY, AFT (LIGHT)

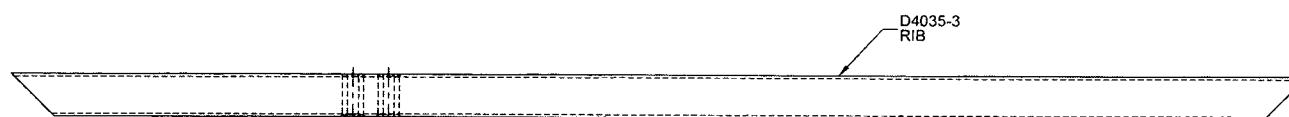
RELEASED
2010-03-12
AM

A NEW ISSUE		JPH	10.03.04
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS		
DRAWN	JPH		
CHECKED			
MFG. APPR.			
APPROVED	WJ		
DE APPR.	WJ		
DATE	10.03.04	SCALE	NTS

DART AEROSPACE LTD
 HAWKESBURY, ONTARIO, CANADA
 DRAWING NO. D4035
 REV. A
 SHEET 1 OF 5
 BASKET LID RIB ASSY
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D4035-041 BASKET LID RIB ASSY. FWD



D4035-043 BASKET LID RIB ASSY. AFT

RELEASED
2010-03-12
MM

NOTES:

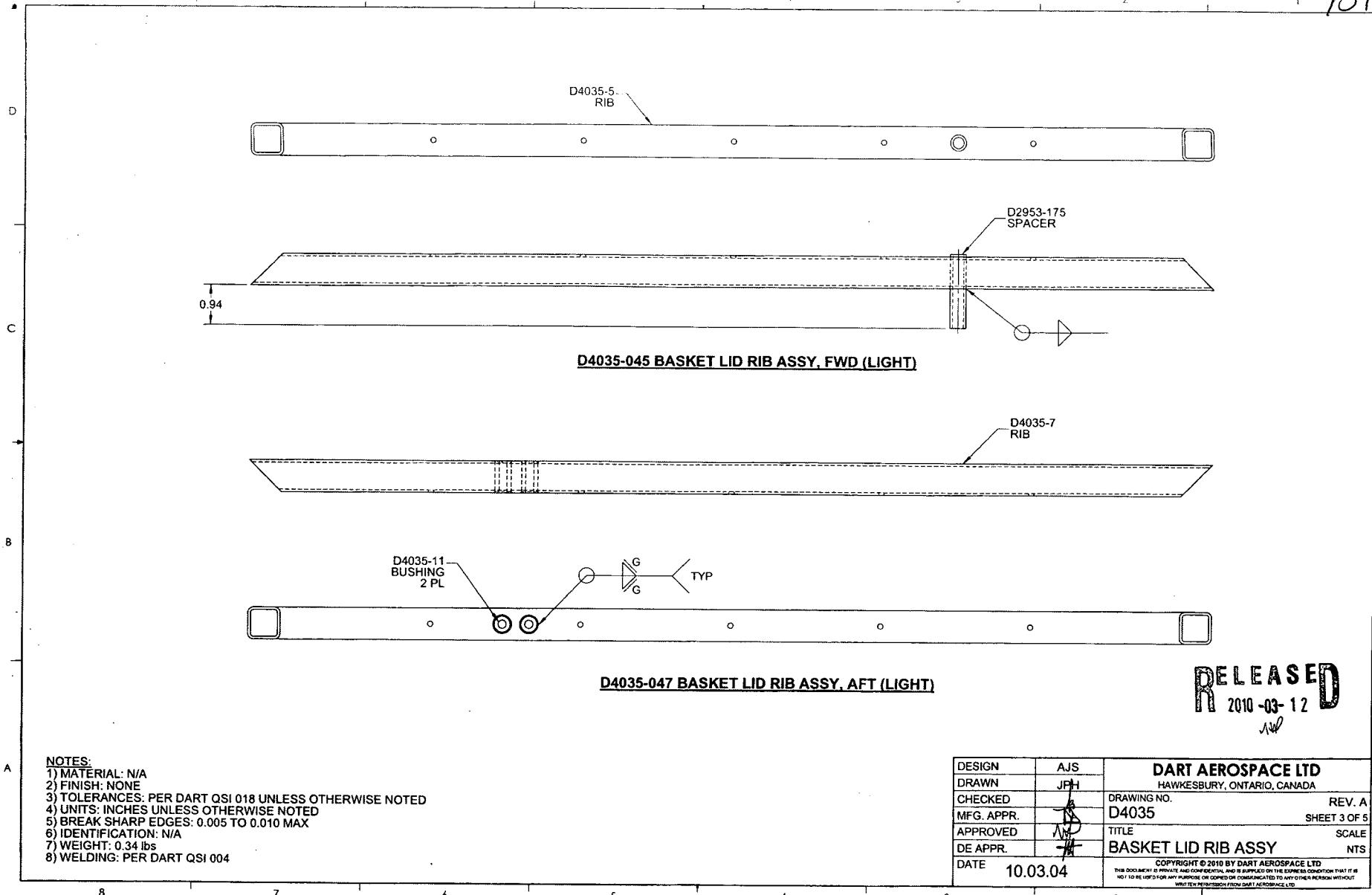
- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.83 lbs
- 8) WELDING: PER DART QSI 004

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JPM	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	
MFG. APPR.		REV. A	
APPROVED		D4035	
DE APPR.		SHEET 2 OF 5	
DATE	10.03.04	TITLE	
		SCALE	
		BASKET LID RIB ASSY	
		NTS	

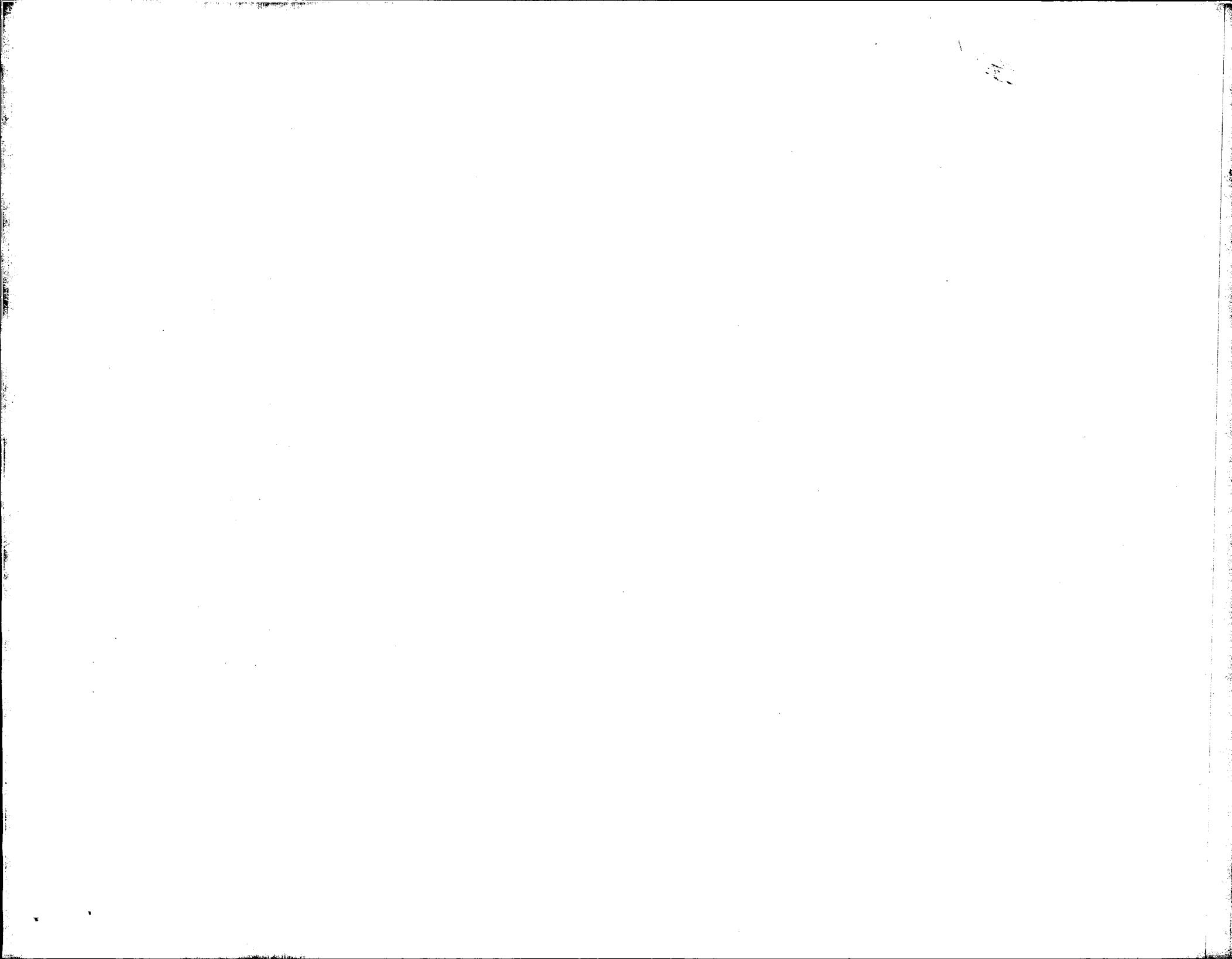
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8 7 6 5 4 3 2 1 A

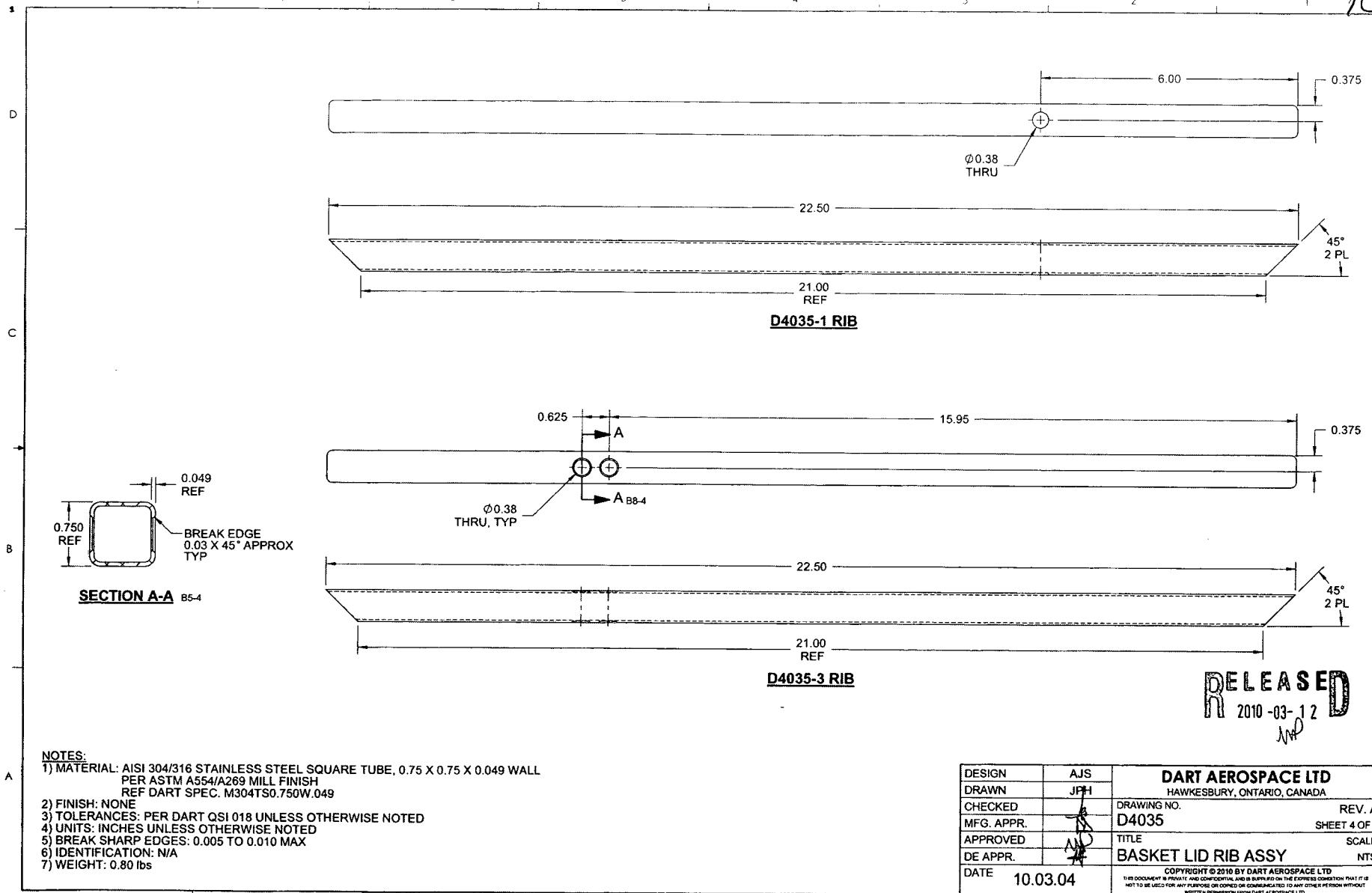
104422

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2010-03-12
MM

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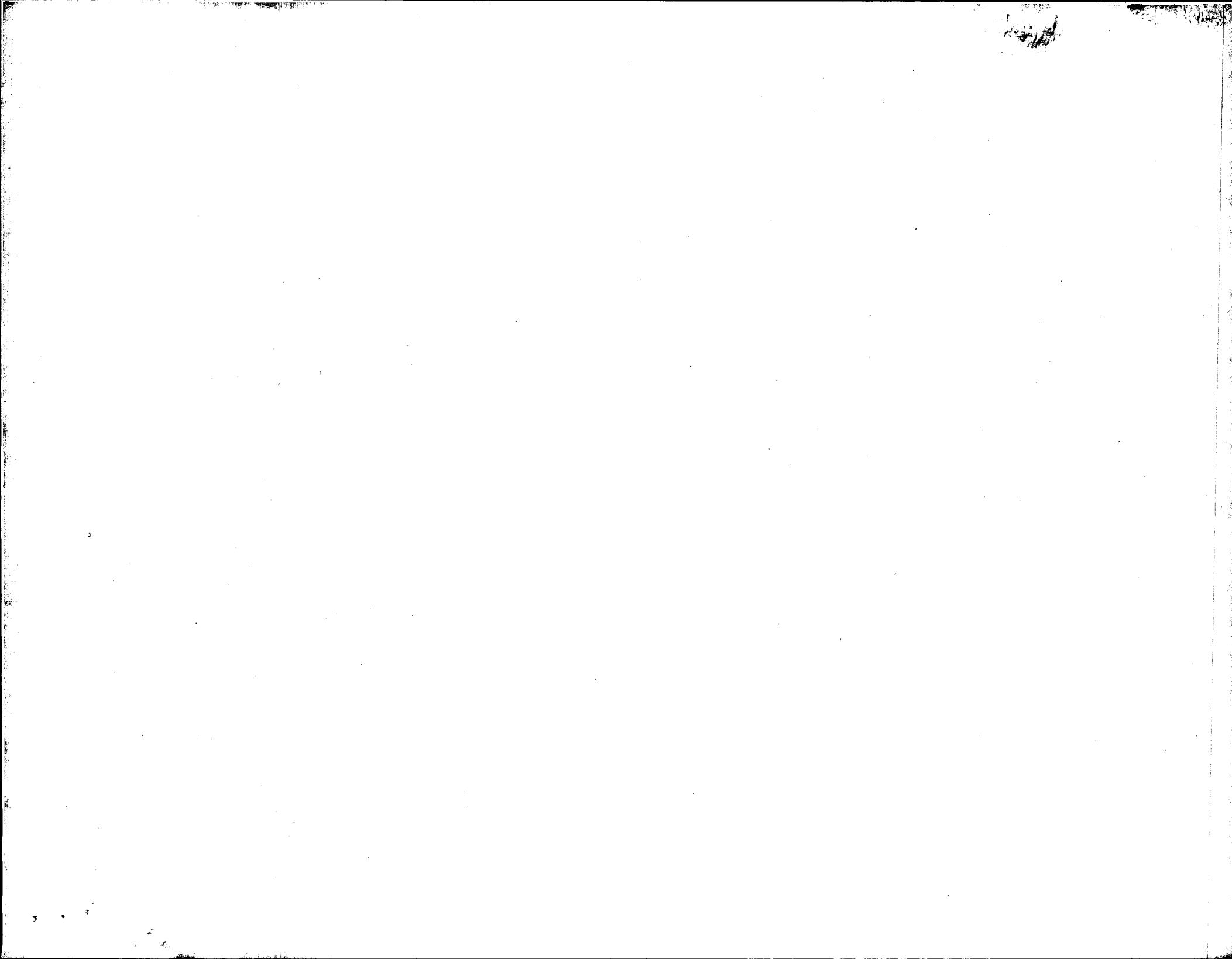


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2010-03-12
JP

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DRAWN	JFH	HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO. REV. A
MFG. APPR.		D4035 SHEET 4 OF 5
APPROVED	AP	TITLE SCALE
DE APPR.		BASKET LID RIB ASSY NTS
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